

**NOTE:**

1. DEBURR ALL EDGES/ NO SHARP CORNERS
2. ENGRAVING MUST BE MACHINED .008" - .010" DEEP AS SHOWN



**Electrical Contacts Limited**

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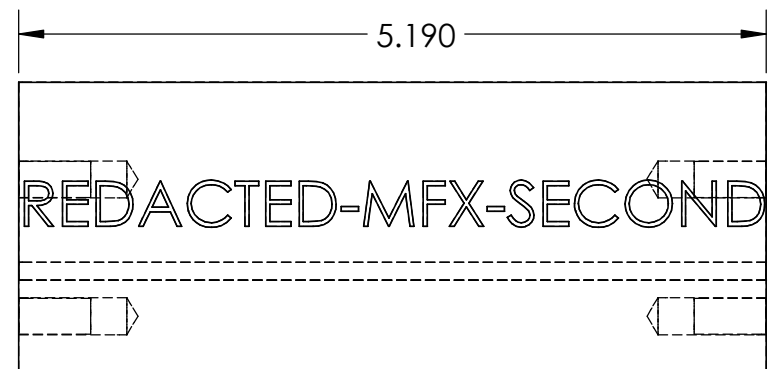
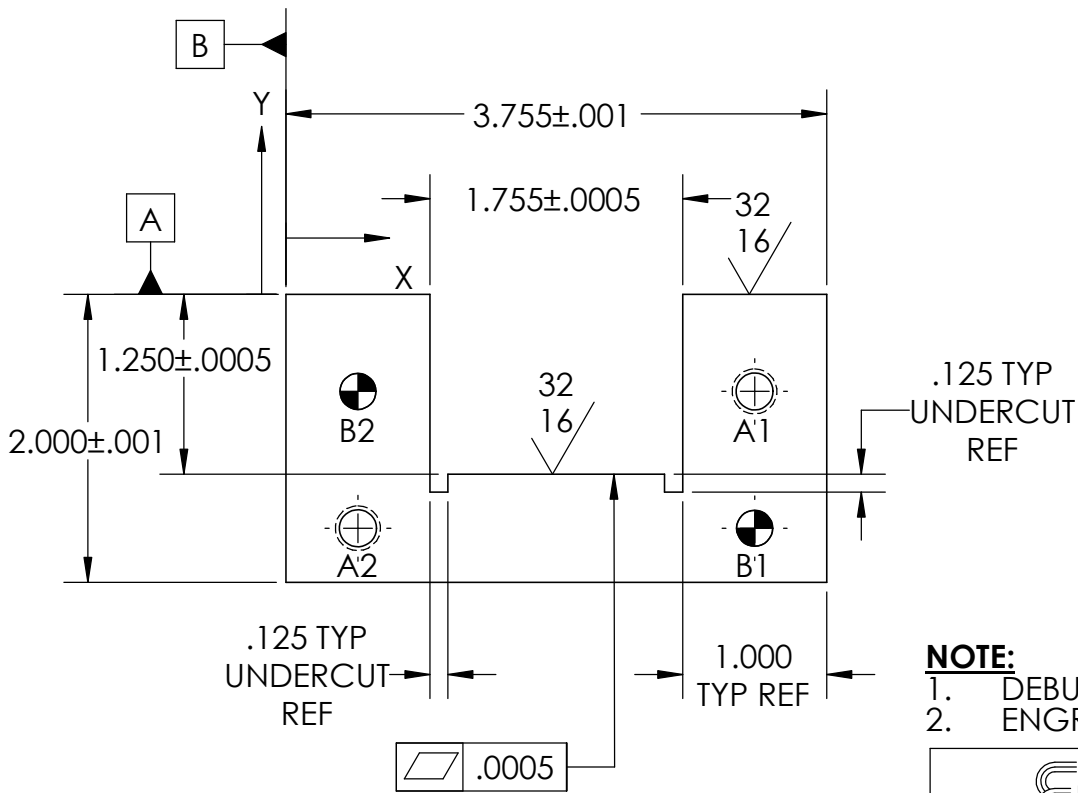
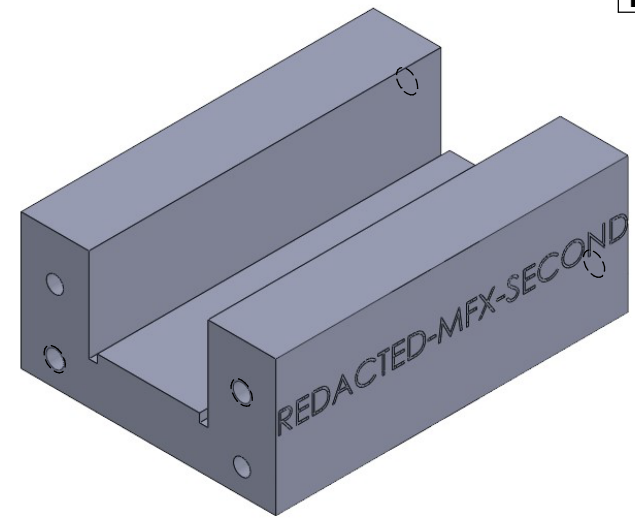
<b>TITLE:</b> [REDACTED]-MFX-RAISER BAR		<b>APPROVED BY</b>		SHEET SIZE: A	
DESCRIPTION: [REDACTED] MACHINE FIXTURE		TOOL & DIE	DATE	SCALE:	
MATERIAL: A2 TOOL STEEL				ENGINEERING	DATE
HARDNESS: 60-62 RC		DRAFTSMAN	DATE		
DATE CREATED: 2021-08-18				CUST. PART #:	SHEET
DRAWN BY: N. TRAN		DRAFTSMAN	DATE		
CUST. PART #:				DRAFTSMAN	DATE
		DRAFTSMAN	DATE		

RO	NT	DRAWING CREATION	2021-08-19	
REV	INT	REVISION	YYYY-MM-DD	DCN



TAG	X LOC	Y LOC	SIZE
A1	3.255±.001	-.675±.001	2X $\phi$ .257 $\nabla$ .750 5/16-18 UNC $\nabla$ .625 ON BOTH SIDE
A2	.500±.001	-1.625±.001	2X $\phi$ .257 $\nabla$ .750 5/16-18 UNC $\nabla$ .625 ON BOTH SIDE
B1	3.255±.001	-1.625±.001	2X $\phi$ .250 $\nabla$ .500 REAMED ON BOTH SIDES
B2	.500±.001	-.675±.001	2X $\phi$ .250 $\nabla$ .500 REAMED ON BOTH SIDES

**REDACTED-MFX-SECOND**  
**RO**



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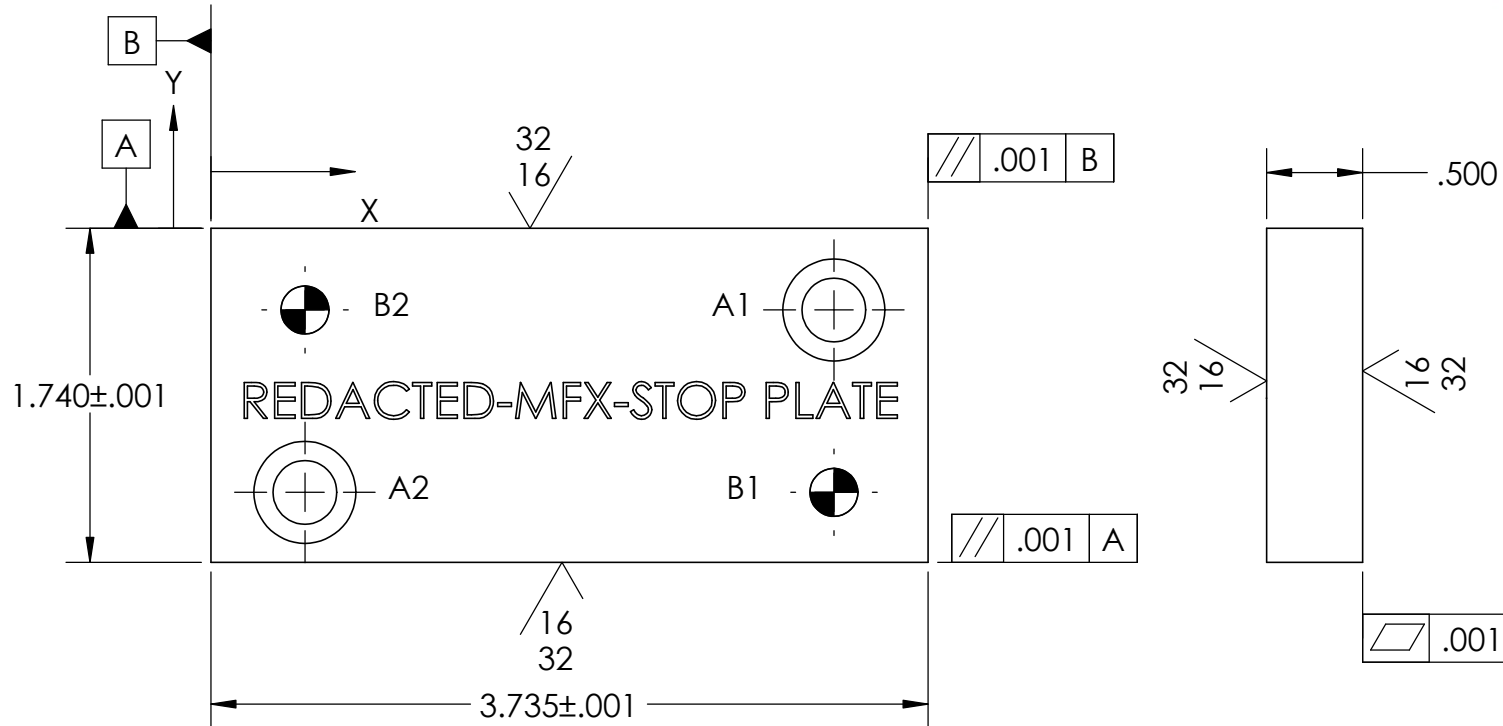
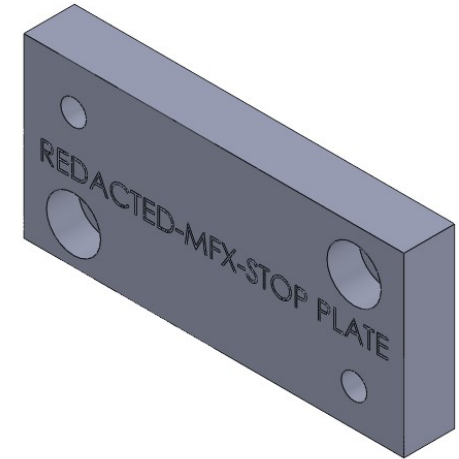
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<b>TITLE:</b> REDACTED-MFX-SECOND		<b>APPROVED BY</b>		SHEET SIZE: A SCALE: 1:1	
DESCRIPTION: REDACTED-MFX-SECOND MACHINE FIXTURE		TOOL & DIE	DATE		
MATERIAL: A2 STEEL TOOL		ENGINEERING	DATE	X ±.030" XXX ±.010" XXXX ±.005" ANGLES ±1°	
HARDNESS: 60-62 RC					DRAFTSMAN
DATE CREATED: 2021-08-19					
DRAWN BY: N. TRAN					
CUST. PART #:					

RO	NT	DRAWING CREATION	2021-08-19	
REV	INT	REVISION	YYYY-MM-DD	DCN

TAG	X LOC	Y LOC	SIZE
A1	3.245±.001	-.425±.001	∅ .332 THRU ALL └┘ ∅ .531 ▽ .313
A2	.490±.001	-1.375±.001	∅ .332 THRU ALL └┘ ∅ .531 ▽ .313
B1	3.245±.001	-1.375±.001	∅ .250 THRU REAMED
B2	.490±.001	-.425±.001	∅ .250 THRU REAMED

**REDACTED-MFX-STOP PLATE**  
RO



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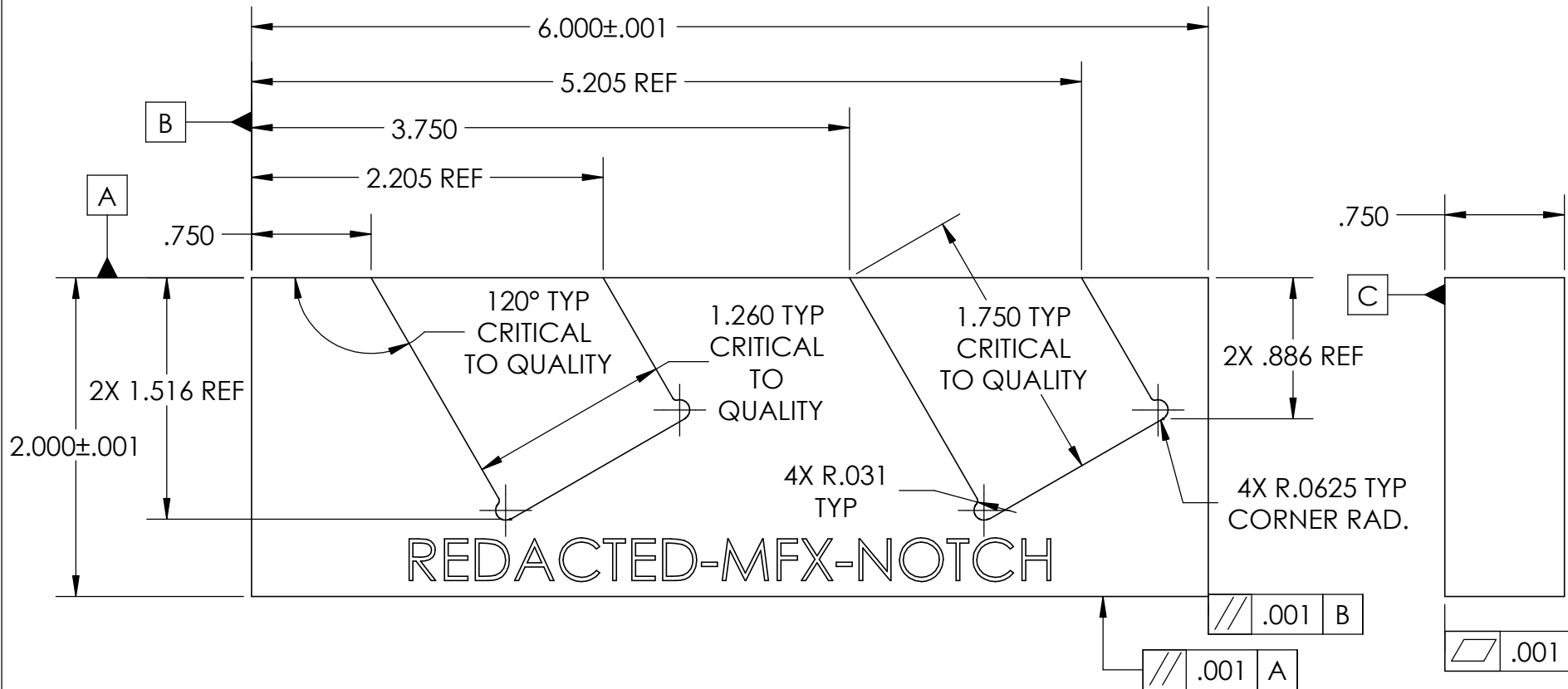


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<b>TITLE:</b> REDACTED-MFX-STOP PLATE		<b>APPROVED BY</b>		SHEET SIZE: A	
DESCRIPTION: REDACTED MACHINE FIXTURE		TOOL & DIE	DATE	SCALE: 1:1	
MATERIAL: A2 TOOL STEEL		ENGINEERING		TOLERANCES UNLESS SPECIFIED (INCHES)	
HARDNESS: 60-62 RC		DATE		.X ±.030"	
DATE CREATED: 2021-08-19		DATE		.XX ±.010"	
DRAWN BY: N. TRAN		DATE		.XXX ±.005"	
CUST. PART #:		DATE		.XXXX ±.0005"	
		DATE		ANGLES ±1°	
		DATE		SHEET 8 OF 10	

RO	NT	DRAWING CREATION	2021-08-19	
REV	INT	REVISION	YYYY-MM-DD	DCN



REDACTED-MFX-NOTCH

**NOTE:**

1. DEBURR ALL EDGES/ NO SHARP CORNERS
2. ENGRAVING MUST BE MACHINED .008" - .010" DEEP AS SHOWN
3. POCKET DEPTH IS .3650" +0.001"/-0.000"



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<b>TITLE:</b> [REDACTED]-MFX-NOTCH		<b>APPROVED BY</b>		SHEET SIZE: A		
DESCRIPTION: [REDACTED] NOTCH MACHINE FIXTURE		TOOL & DIE	DATE	SCALE:		
MATERIAL: A2 STEEL TOOL						1:1
HARDNESS: 60-62 RC				TOLERANCES UNLESS SPECIFIED (INCHES)		
DATE CREATED: 2021-08-19		ENGINEERING	DATE	.XXX ±.030"	.XXX ±.010" .XXXX ±.005" ANGLES ±1°	
DRAWN BY: N. TRAN				SHEET 10 OF 10		
CUST. PART #:		DRAFTSMAN	DATE			

RO	NT	DRAWING CREATION	2021-08-19	
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